



Operation Manual

PRODUCT NAME

Electric Rotary Table
/Battery-less Absolute Encoder Type

MODEL / Series / Product Number

LER50E Series



Controller
JXC□1 Series

#This manual describes the dedicated terms for “LER50E”.

Refer to the manual of LER series about other details.

#Refer to the manual relevant to the controller being used for full operating instructions.

SMC Corporation

Contents

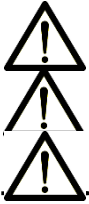
Safety Instructions	2
1. Specification	4
2. How to order	5
3. Specific product precautions.....	5



Electric Actuator / Rotary Table Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)^{*1)}, and other safety regulations.

*1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components
ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components
IEC 60204-1: Safety of machinery - Electrical equipment of machines - Part 1: General requirements
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots
etc.



Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

Warning

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

Caution

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. SMC products cannot be used beyond their specifications. They are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not allowed.

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, combustion equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogs and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.



Electric Actuator / Rotary Table Safety Instructions

Caution

SMC develops, designs, and manufactures products to be used for automatic control equipment, and provides them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not allowed.

Products SMC manufactures and sells cannot be used for the purpose of transactions or certification specified in the Measurement Act of each country.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.*2)
Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.

***2) Vacuum pads are excluded from this 1 year warranty.**

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

1. Specification

Model		LER*50EK	LER*50EJ	LER* 50EK-2	LER* 50EK-3	LER* 50EJ-2	LER* 50EJ-3
Rotation angle[°]		320		180	90	180	90
Lead[°]		7.5	12	7.5		12	
Range of external stopper[°]		-		±2			
Max. Rotation Torque[N·m]		10	6.6	10		6.6	
Max. Pushing Torque[N·m]		5	3.3	5		3.3	
Max.Moment of Inertia[kg·m ²]		0.13	0.05	0.13		0.05	
Angular Speed[°/sec]		20 to 280	30 to 420	20 to 280		30 to 420	
Pushing speed[°/sec]		20	30	20		30	
Max. angular acceleration/deceleration[°/sec ²]		3000					
Backlash[°]	Basic type	±0.2					
	High precision type	±0.1					
Positioning repeatability[°]	Basic type	±0.05					
	High precision type	±0.03					
Repeatability at the end[°]		±0.01					
Lost motion[°]	Basic type	0.3 or less					
	High precision type	0.2 or less					
Impact/Vibration resistance[m/sec ²]		150/30					
Actuation type		Special worm gear + Belt drive					
Table allowable load	Radial load [N]	Basic type	314				
		High precision type	378				
	Thrust load /Push[N]	Basic type	398				
		High precision type	517				
	Thrust load /Pull[N]	Basic type	296				
		High precision type					
Moment [N·m]	Basic type	9.7					
	High precision type	12					
Max. Operating frequency[c.p.m]		60					
Operating temperature range[°C]		5 to 40					
Operating humidity range[% RH]		90 or less (No condensation)					
Weight[kg]	Basic type	2.2		2.5	2.6	2.5	2.6
	High precision type	2.4		2.7	2.8	2.7	2.8
Motor size		□42					
Motor type		Step motor (Servo 24VDC)					
Encoder		Battery-less absolute (4096 pulse/rotation)					
Power supply[V]		24 VDC ± 10%					
Power consumption[W]/ Standby power consumption when operating[W]		34 / 13					
Max. instantaneous power consumption[W]		57					

Note1) Please refer to the catalog for the detail and note.

2. How to order

LER * 50 E * - * * - * * C * 1 * *

(1) (2) (3) (4) (5) (6) (7) (8)

(1) Table accuracy

Nil	Basic type
H	High precision type

(2) Size

50

(3) Motor type

E	Step motor with Battery-less Absolute Encoder (Servo / 24VDC)
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(4) Max.rotating torque[N·m]

K	High torque	10
J	Basic	6.6

(5) Rotation angle[°]

Nil	320
2	External stopper: 180
3	External stopper: 90

(6) Motor cable entry

Nil	Basic (entry on the right side)
L	Entry on the left side

(7) Actuator cable type / length[m]

Nil	Without cable	
R1	Robotic cable (Flexible cable)	1.5m
R3		3m
R5		5m
R8		8m ※1
RA		10m ※1
RB		15m ※1
RC		20m ※1

※1 Produced upon receipt of order (Robotic cable only)

(8) Controller / Driver

Refer to the catalog for Controller / Driver

! Caution

The actuator and controller are sold as a package.

Confirm that the combination of the controller and actuator is correct.

< Check the following before use. >

*1 Check the actuator label for the model number. This number should match that of the controller.

*1
LER50EJ-2



3. Specific product precautions

About precautions for installation of actuator, refer to [Specific precautions for Battery-less absolute encoder] that is described in the manual of used controller.

Revision history
March 2020 : Frist edition
February 2025 : Second edition

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Note: Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.
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